

COMPARATIVE STUDIES ON MICROSTRUCTURAL AND GAS SENSING PERFORMANCE OF TiO₂ AND TiO₂-PANi NANOCOMPOSITE THIN FILMS.

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ABSTRACT

In recent years, the development of inorganic-organic hybrid materials has grown due to better properties and wide range of potential use. The aim of this research is to investigate the effect of PANi addition on VOC gas sensing properties and microstructures of TiO₂ based thin films. TiO₂ ceramics were prepared via sol-gel technique. PANi, in amount of 3wt% was added to TiO₂ sol to produce TiO₂-PANi solution. Then TiO₂ and TiO₂-PANi solutions were deposited onto SiO₂ coated silicon substrate using spin coating technique for fabrication of gas sensing device. XRD investigation showed that the thin films were amorphous. TEM study of the TiO₂ and TiO₂-PANi powders revealed a significant reduction of TiO₂ particles size from 10nm to 2nm with the addition of PANi. SEM micrographs showed that both films exhibit an open porous structure with TiO₂ rich grain particles well distributed on the substrate. The gas sensing devices were exposed towards VOCs vapours. It was found that the device with addition 3wt% of PANi exhibit a systematic response towards ethanol and methanol vapour exposure at room temperature. In contrast TiO₂ thin film did not show any response due to low operating temperature.

INTRODUCTION

Research on sensing materials has been focused on the design of higher performance and elevated efficiency gas sensing elements with suitable sensing materials. Generally, gas sensor can be classified mainly into two main categories i.e. organic and inorganic materials. ZnO and SnO₂ have been well studied for gases detection and considered attractive for their low cost and simple sensing method [1]. However, the high temperature operation of the sensor make the lifetime of the sensor become shorter, increasing resistance and thus required more electricity for operation. Other problems related to metal oxide thin films are their poor performance regarding the sensitivity, stability and selectivity at certain low concentration of the gas. For organic materials category, conducting polymers such as polypyrrole, polythiopenes and polyanilines experience a growing number of applications in various electronics device. It was included gas sensors device which explored since early 1980 [2]. Although most commercially available sensors are based on metal oxide gas sensor, the conducting polymers offer few interesting characteristics especially low operating temperature. Nevertheless, pure conducting polymers have low conductivity ($< 10^{-5}$ S cm⁻¹), chemically sensitive and have poor mechanical properties. For that, hybridization of

metal oxide and conducting polymer are believed can improve the properties of pure materials for gas sensing detection.

The hybridization between titanium dioxide (TiO_2) and polyaniline (PANi) were investigated in this experiment. TiO_2 was chosen due to its unique physical and chemical properties such as large energy gap, dielectric constant, environmental-friendliness and easy to synthesis. Among various conducting polymers, polyaniline was found to be a better choice for gas sensing materials due to its chemical stability, inexpensive monomer and comparatively stable in air. Tai et al. (2007) reported that the PANi/ TiO_2 thin film sensor exhibit faster response, shorter recovery time and higher sensitivity when exposed towards NH_3 at room temperature compared to Pani thin film [3]. The conductivity of the nanocomposite films increase slightly with increasing TiO_2 into PANi content and decreases with excess TiO_2 content as reported by Su et al. (2000) [4]. Dhawale et al. (2008) have succeeded in fabricating p-polyaniline/n- TiO_2 heterojunction thin film for LPG gas sensor [1]. For PANi- SnO_2 gas sensor, Geng et al. (2007) found that the sensor showed optimum sensitivity at 60 °C and 90 °C in detecting ethanol and methanol [5]. Performance of PANi addition towards TiO_2 thin film in detecting volatile organic compound (VOC) gas namely ethanol and methanol were studied in this paper.

EXPERIMENTAL

TiO_2 solution was prepared using sol gel method as reported by Syariena et al. (2008) [6]. The precursors of the solution were potassium chloride (KCl), titanium (IV) ethoxide (TEOT) and ethanol. KCl was first dissolved in 5 mL deionized water. Then 0.02 mL of dissolved KCl were added into 5 mL ethanol and stirred for 60 minutes. Finally, 0.085 mL TEOT were dropped into the precursor solution. Small amount of acetylacetone was added to stabilize the TiO_2 solution. For fabrication of composite films, 3wt% of Polyaniline (PANi) in form of powder was directly added into 5mL TiO_2 sol and keep stirred for about 18 hours. The whole process to synthesis the precursor solution is shown in Figure 1.

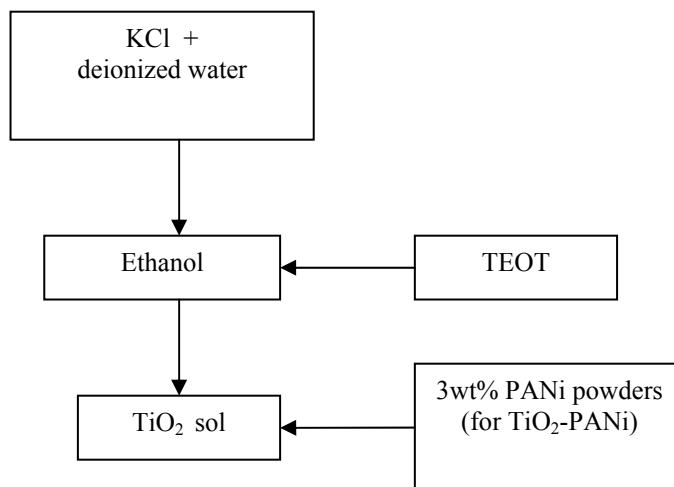


Figure 1: Flow chart of synthesis process for TiO_2 and TiO_2 -PANi solution

The TiO_2 and TiO_2/Pani thin films were then deposited onto Si/SiO_2 substrate using spin coating technique. The spinning rate was fixed at 3000rpm for 30 seconds. Then, the films were left to dry at room temperature. The procedure was repeated 2 times in order to get 3 layers of thin film. Finally, the comb shape of Al electrode was deposited on the surface of the film by e-gun technique to fabricate sensor device. The structure of the device is shown in Figure 2.

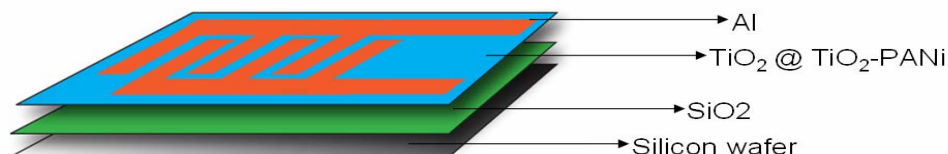


Figure 2: Fabrication of sensor device

For gas sensing test, the device was exposed towards ethanol and methanol vapour at room temperature. N_2 was purged for recovery process. A constant voltage of 3 volt was applied to the sensor. The gas sensor measurement system was completed with data acquisition system. Structure characterization were done using Bruker D8 Advance XRD with $\text{Cu K}\alpha$ ($\lambda=1.5406\text{\AA}$), Zeiss (Gemini) FE-SEM unit employed for surface morphology and Philips TEM used for particles observation.

RESULT AND DISCUSSION

Microstructural investigation

X-ray diffractograms for both TiO_2 and $\text{TiO}_2\text{-PANi}$ thin films showed that both films were in amorphous states (Figure 3).

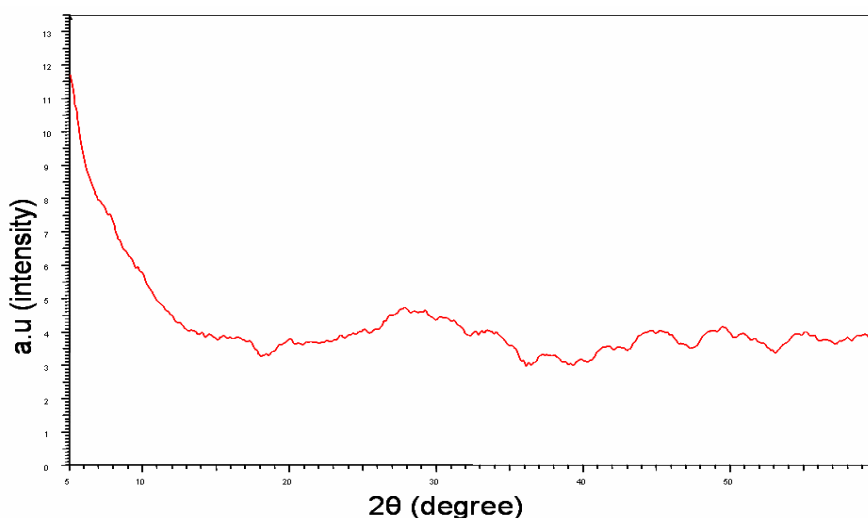


Figure 3: Typical XRD spectrum of amorphous TiO_2 and $\text{TiO}_2\text{-PANi}$ thin film

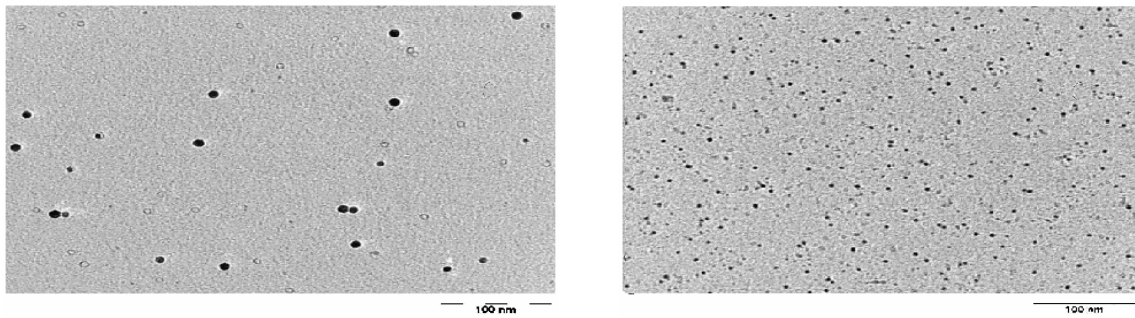


Figure 4 : TEM images of (a) TiO_2 (b) TiO_2 -PANi dried sol- gel

TEM micrographs (Figure 4) revealed that dark TiO_2 -rich particles in TiO_2 and TiO_2 -PANi compositions exist as round particles with size of 10nm and 5nm respectively. Additionally, TiO_2 -rich particles were uniformly distributed in PANi, which offer an interesting microstructures for gas sensing device.

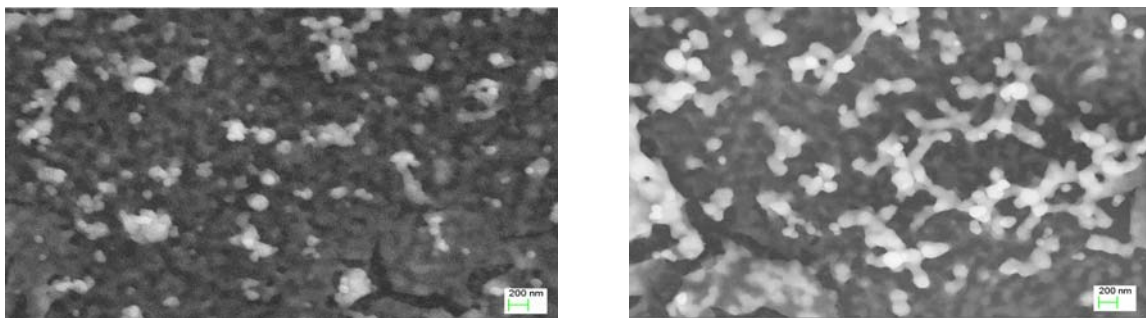


Figure 5: SEM images of (a) TiO_2 (b) TiO_2 -PANi thin film

SEM investigation showed that the nature of the surface structure of the films. The TiO_2 rich films exhibited an open porous structure. The similar porous structure was also observed in TiO_2 -PANi films with white TiO_2 -rich particles well distributed over the surface (Figure 5).

Gas sensing test

For gas sensing test, the device and measurement system was designed using the concept of conductivity variation in the sensing materials. Figure 6 (a) shows the response of TiO_2 thin films towards ethanol. It was observed that TiO_2 was not responsive and failed to differentiate between the vapour and N_2 . This behaviour was expected since the measurement was conducted at low operating temperature. Tang et al. (1995) and Hieu et al. (2008) suggested that operating temperature for TiO_2 thin film in detecting ethanol vapor exceeding 300°C [7,8].

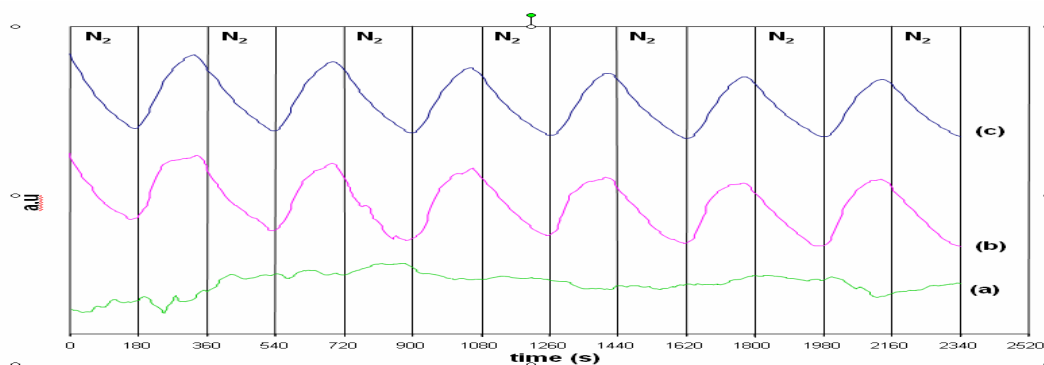


Figure 6 : Response of (a) TiO_2 thin film towards ethanol vapour (b) TiO_2 -PANi thin film towards ethanol vapour and (c) TiO_2 -PANi thin film towards methanol vapor

In contrast, TiO_2 -PANi thin films exhibited a systematic response when exposed towards ethanol vapor. Being the reduction agent, the introduction of ethanol vapor towards the composite thin film injected electrons to the film, and thus significantly increase the number of charge carrier in the film. As a result, more electrons flowed in the film and at the same time reduced the resistance of the film. During recovery process, the film was exposed towards N_2 gas. As can be seen from the Figure 6 (b), the film exhibited a reduction in voltage, a consequence of oxidizing process by the N_2 gas. The suitability of TiO_2 -PANi as methanol vapor sensor was also investigated. Similar pattern was observed as shown in Figure 6 (c). Over long exposure it was observed that TiO_2 -PANi sensor exhibited a good stability and repeatability as gas sensor with consistent pattern and response magnitude.

CONCLUSION

In conclusion, the addition of PANi improved the gas sensing properties of TiO_2 thin films at room temperature. The nanocomposite TiO_2 thin film exhibit a satisfactory response towards ethanol and methanol vapor. However, the ability to select different type of gas remain the main issue as the detection pattern for both gases are similar.

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